COMBINED DECLARATION AND POWER OF ATTORNEY

As a below na	med inventor, I/We hereby	declare that			
⊠or □na	ational stage of PCT	lesign ontinuation	supplemental continuation-in-p	vart	
original, first and sole	, post office address and ci inventor (if only one name i subject matter which is claim	s listed belo	w) or an original, first	and joint inventor (i	f plural names
•	PACKAGES MADE F	ROM MU	LTILAYER STRUC	TURES	
I hereby state the claims, as amended I acknowledg accordance with Title 3 I hereby clain foreign application(s) designating at least one foreign application(s) f country other than the		nder PCT Anderstand the to above. rmation white ions, §1.56(at under Title ertificate or ted States of ficate or any	ch is material to the above the second to the above th	e identified specificate examination of this ode, \$119(a)-(d) or a PCT international and have also identification(s) designation	application in 365(b) of any application(s) fied below any ng at least one
COUNTRY	APPLICATION		ATE OF FILING (day, month, year)	PRIORITY	CLAIMED
			, , , , , , , , , , , , , , , , , , ,	YES	NO
				YES	NO
provisional application	PRIOR U.S. PROVIS	IONAL AP	PLICATIONS CLA CR 35 USC 119(e) DATE OF FII		
Additional prattached heret	ovisional application numb	pers are list	ed on a supplemental	priority data sheet	PTO/SB/02B

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) or 365(c) of any PCT international application(s) designating the United States of America listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

		IONS OR PCT INT THE U.S. FOR BEN			ONS
U.S.	APPLICATIONS	S		Status (check	one)
U.S. APPLICATION	s U.S.	U.S. FILING DATE		PENDING	ABANDONED
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PCT APPLICATION	ONS DESIGNAT	ING THE U.S.		Status (check	one)
PCT APPLICATION NO.	PCT FILING DATE	U.S. SERIAL NOS. ASSIGNED (if any)	PATENTED	PENDING	ABANDONED
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	DETAILS OF FOREIGN APPLICATIONS FROM WHICH PRIORITY CLAIMED UNDER 35 USC 119 FOR ABOVE LISTED U.S./PCT APPLICATIONS				
	ABOVE APPLN, NO.	COUNTRY	APPLICATION NO.	D ATE OF FILING (day,month,yr)	DATE OF ISSUE (day, month, yr)
1.					
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I hereby appoint Joseph H. Paquin, Jr. (Reg. No. 31,647), Margaret M. Duncan (Reg. No. 30,879), John G. Bisbikis (Reg. No. 37,095), Matthew E. Leno (Reg. No. 41,149), Stephen T. Scherrer (Reg. No. 45,080), Patrick D. Richards (Reg. No. 48,905) and Gilberto Hernandez (Reg. No. 46,483) members of the bar of the State of Illinois, and Joy Ann G. Serauskas (Reg. No. 27,952) of the firm McDermott, Will & Emery using the address 227 West Monroe Street, Chicago, Illinois 60606-5096 (Telephone 312/372-2000), my attorneys and/or agent, with full power of substitution and revocation, to prosecute this application, and to transact all business in the Patent and Trademark Office connected therewith. It is requested that all correspondence be directed to:

Stephen T. Scherrer McDERMOTT, WILL & EMERY 227 West Monroe Street Chicago, Illinois 60606-5096 I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or fir	rst inventor: Chad D. Mueller
Inventor's Signature:	Chald Mah
Date:	12/5/03
Residence:	413 East Peckham Neenah, Wisconsin 54956 US
Post Office Address:	Same as above
Citizenship:	US
Full name of second in Inventor's Signature:	eventor: Michael J. Douglas
Date:	12/8/03
Residence:	N229 County Road W Fremont, Wisconsin 54940 US
Post Office Address:	Same as above
Citizenship:	US
Full name of third inv	centur: Duane H. Buelow
Inventor's Signature:	Mare A Justo
Date:	12/5/03
Residence:	5268 I Ah Maytah Rd Oshkosh, Wisconsin 54901 US
Post Office Address:	Same as above
Citizenship:	US

ruli name of fourth inv	ventor: Robert J. Dientoeig
Inventor's Signature:	'Rail Bly
Date:	12/2/07
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Post Office Address:	Same as above
Citizenship:	US
Full name of fifth inve	entor: Roberto Castellani
Inventor's Signature:	
Date:	
Residence:	
Post Office Address:	Same as above
Citizenship:	Argentine

COMBINED DECLARATION AND POWER OF ATTORNEY

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	entor (if only one name is	zenship are as stated below next listed below) or an original, first a ed and for which a patent is sought	nd joint inventor (if p	lural name
	PACKAGES MADE FR	OM MULTILAYER STRUCT	URES	
was described and	as Appln. No d claimed in PCT Internati and was amended und	o and was amende onal Application No er PCT Article 19 on	filed (if any).	
•	t I have reviewed and und any amendment referred to	erstand the contents of the above above.	identified specification	n, including
lesignating at least one co oreign application(s) for p	untry other than the United patent or inventor's certificated States of America filed	ificate or under 365(a) of any identificate of America listed below at ate or any PCT International applied by me on the same subject matter. DATE OF FILING (day, month, year)	nd have also identified cation(s) designating	l below any at least one
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			YES	
			YES YES	NO NO
I hereby claim the provisional application(s):	PRIOR U.S. PROVISIO	e 35, United States Code, § 119(control of the control of the cont	YES e) of the following United States (1997)	NO NO
provisional application(s):	PRIOR U.S. PROVISIO	ONAL APPLICATIONS CLAIN IT UNDER 35 USC 119(e) DATE OF FILE	YES E) of the following United MING NG (day, month, year)	NO NO nited States
APPLIC	PRIOR U.S. PROVISION THE BENEF	ONAL APPLICATIONS CLAIN IT UNDER 35 USC 119(e) DATE OF FILE Marc	YES e) of the following Union	NO NO nited States

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Stephen T. Scherrer McDERMOTT, WILL & EMERY 227 West Monroe Street Chicago, Illinois 60606-5096 I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or firs	st inventor: Chad D. Mueller
Inventor's Signature:	
Date:	
Residence:	413 East Peckham Neenah, Wisconsin 54956 US
Post Office Address:	Same as above
Citizenship:	US
Full name of second inv	ventor: Michael J. Douglas
Date:	
Residence:	N229 County Road W Fremont, Wisconsin 54940 US
Post Office Address:	Same as above
Citizenship:	US
Full name of third inve	ntor: Duane H. Buelow
Inventor's Signature:	
Date:	
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Citizenship:	US

ruit name of fourth inv	entor. Robert J. Methoeig
Inventor's Signature:	
Date:	
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Citizenship:	US
Full name of fifth inventor's Signature:	itor: Roberto P. Castellani
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Citizenshin:	Argentine